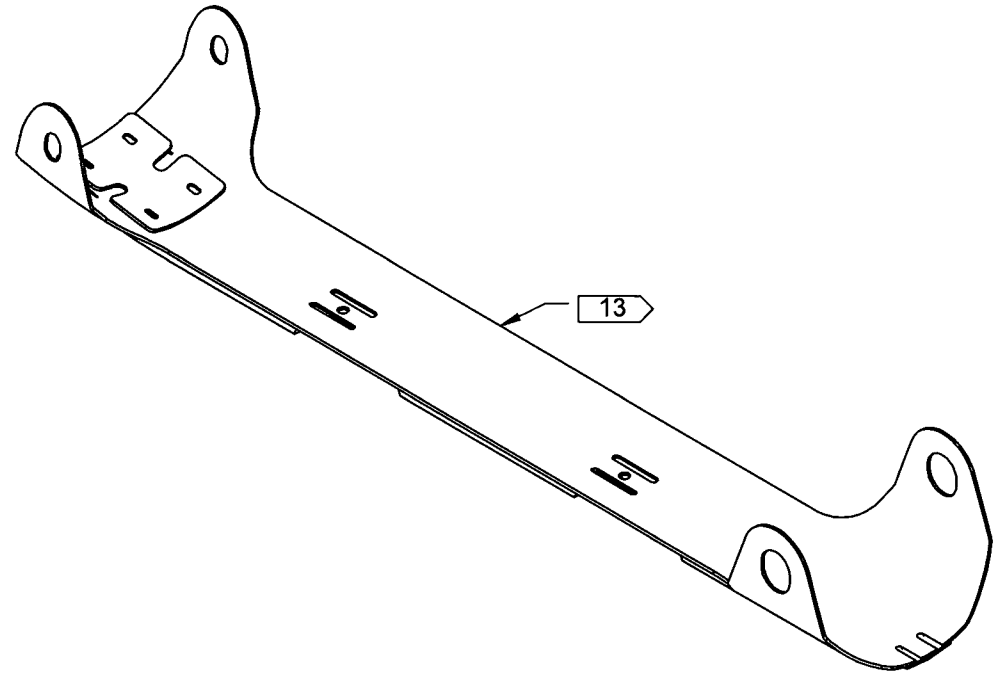
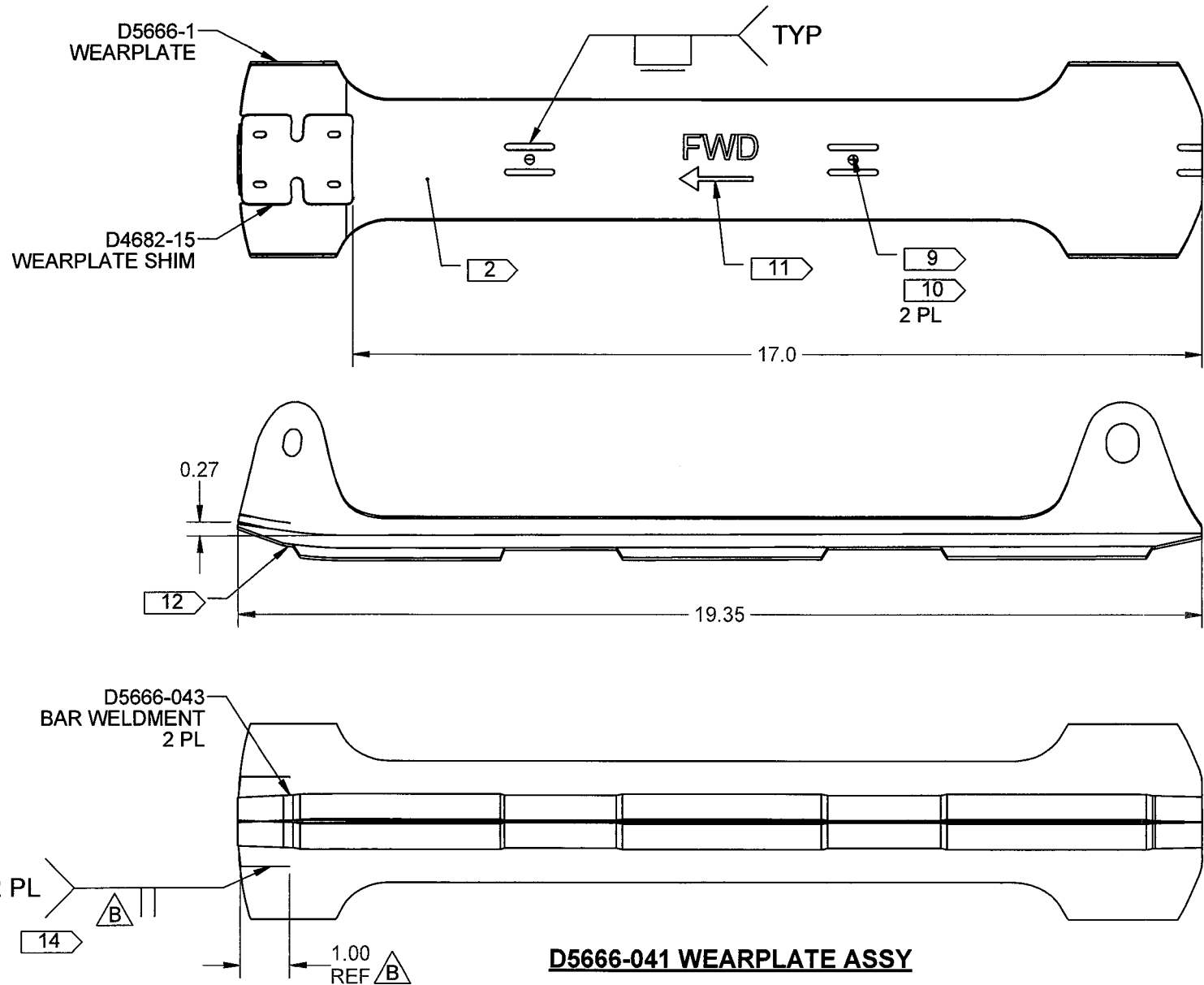


QTY -041	P/N	DESCRIPTION
X	D5666-041	WEARPLATE ASSY
1	D4682-15	WEARPLATE SHIM
1	D5666-1	WEARPLATE
2	D5666-043	BAR WELDMENT



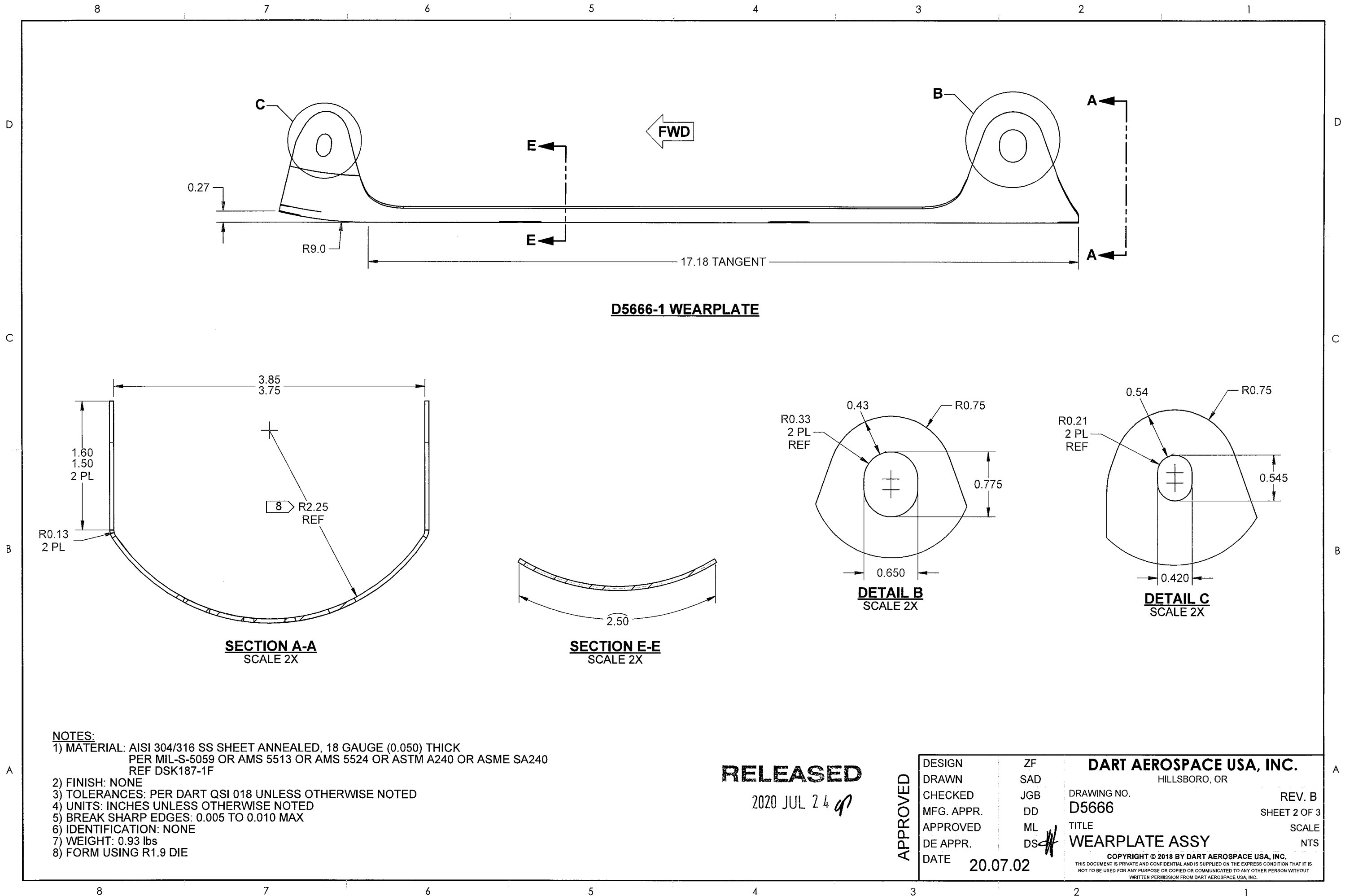
- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
  - 7) WEIGHT: 3.05 lbs
  - 8) WELDING: PER QSI 004
  - 9) TRANSFER DRILL  $\varnothing 0.188$  HOLE FROM WEARPLATE THRU BAR WELDMENT
  - 10) OPEN UP DRAIN HOLE IF NECESSARY TO  $\varnothing 0.188$  AFTER APPLYING TEXTURED COATING
  - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
  - 12) FORM BAR WELDMENT TO MATCH PROFILE OF WEARPLATE AT TIME OF WELDING
  - 13) WEARPLATE FORM AND LUG POSITION PER DT 10528 OR DT 10529
  - 14) FORM AND BEND TO MATCH DT10763 SKIDTUBE PROFILE BEFORE WELDING

**RELEASED**

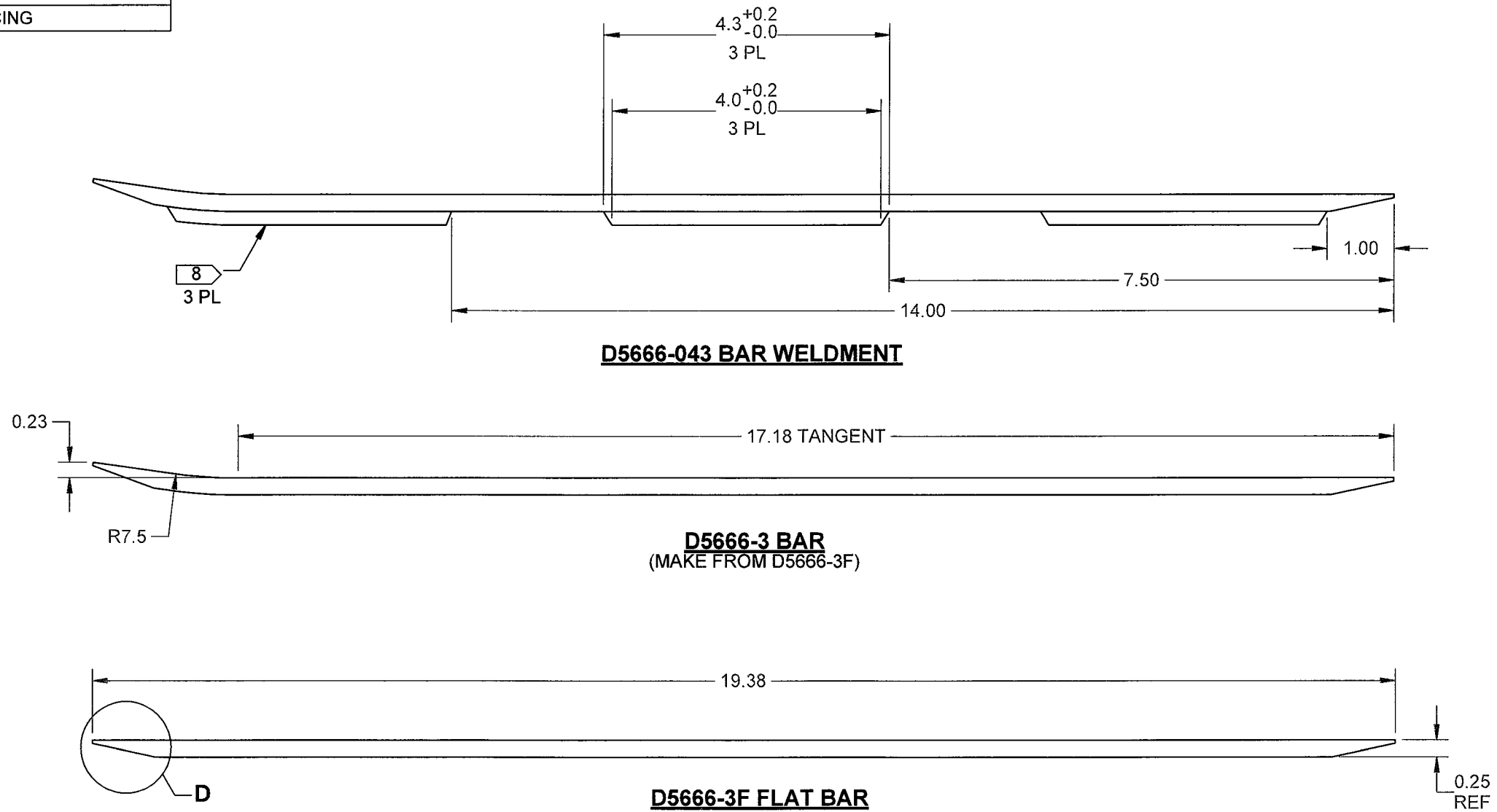
2020 JUL 24  
ECN 2620-578

APPROVED

B	ADDED FRONT CUT OUT AND NOTE 14 FOR D5666-041	SAD	20.07.02
A	NEW ISSUE	ZF	18.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR	
DRAWN	SAD		
CHECKED	JGB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5666	SHEET 1 OF 3
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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QTY -043	P/N	DESCRIPTION
X	D5666-043	BAR WELDMENT
1	D5666-3	BAR
A/R	8259/2095B	HARD SURFACING



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR 0.250 THICK X 0.500 WIDTH  
PER ASTM A276 OR ASTM A240  
REF DART SPEC M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.03 lbs
- 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER DART QSI 004 4.5 (AUTOMATED WELDING) OR  
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER DART QSI 004 4.1 (MANUAL WELDING)

RELEASED

2020 JUL 24

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	JGB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5666	SHEET 3 OF 3
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<del>WEARPLATE ASSY</del>	NTS
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